



## Coolant expansion tank ROTAX 912

### 1) General Information:

In the course of further development, the crankcase is now in permanent-mold casting starting with engine no. 4,005.177.

On this casting a batch ❶ with an M8 tap was added to attach the ignition electronics.

As coolant expansion tanks of different designs are used, it could lead due to an unfavourable positioning, that the underside of the tank is worn through by touching the edge of the batch.

### 2) Concerned:

Only engines with the new permanent-mold casting and without attached ignition electronics, i.e. where the E-boxes and ignition coils are contained in the aluminium interference suppression box.

Starting with engine no. 4,005.300 on type 912 UL and with engine no. 4,076.064 on the type 912 A, the ignition electronics set is attached to this batch and therefore renders the matter unfounded.

### 3) Remedy:

To ensure sufficient space between container and crankcase, machine spot ❶ if need be.

